

Technical Specifications S4000 LT

Sewing Head	AMF Reece S-4000
Motor	DC Drive
Sewing Speed	1,500 - 3,800 spm
Stitch Type	Single Thread Chainstitch
Stitch Density	3-14 s/cm (8-35 spi)
Stitch Bite	1,7mm-2,3mm (1/15"-3/32")
Sewing Type	Imitation Sleeve Buttonhole
Buttonhole Sizes	7mm-10mm
Thread Trimming	Pneumatic
Clamping	Pneumatic
Clamp Height	12,7mm (1/2")
Maximum Work Thickness	3mm (3/25")
Recommend Needle	AMF Reece Series 750 Size 90/14, 80/12, 70/10
Recommend Thread	Core Spun Polyester No. 80, 100, 120 Tex Size 40, 50, 60
Table Types	Crosswisse - Angle Adjustable Table
Control System	P.L.C.
Electrical Requirements	230V 50/60Hz 1Phase (according to EN 60204-1)
Air Requirements	5,5 bar (80 psi) 14l/m (0,25 cmf)
Table Dimensions	
Crosswisse Adjustable Angle	1100mm (L) x 600mm (W) x 710mm (H)
Dimensions (crated)	1300mm (L) x 770mm (W) x 1150mm (H)
Weight	148 kg