

84-78
AUTOTRAK

AMF Reece

Stitching

Template Manufacturing System



Better Choices
Better Performance

AMF[®] REECE
Better Ideas, Better Made

84-74 Autotrak

AMF Reece pioneered template stitching in the 1960s, and the Autojig system remains the unchallenged world leader for assembling garment components ranging in size from pocket flaps to topcoat foreparts.

Features & Benefits

Easy on-site manufacture of stitching templates for the AMF Reece Autojig system

Robust, accurate stitching templates of proven durability for small-scale or large-scale production of precision-made garment components ranging from pocket flaps to jacket foreparts

Enables Autojig system users to maintain full control over template cost and delivery time

Robustly constructed lightweight aluminium alloy router head moves in the "X" and "Y" directions on hardened steel shafts fitted with linear recirculating ball bushings, giving ultra-smooth movement ideal for machining the template

Bushings are fitted with lip seals to exclude dust, for durability and easy maintenance router speed is variable to ensure optimal cutting of different materials

At 1.7 kWh, the router unit is more powerful than previous models

Depth of cut is adjustable, and can be pre-set to 3 positions for easier working

Cutter is fully guarded, and dust is continuously extracted

Cutting tools and consumable items can be obtained from local stockists, if necessary



A cardboard "master" pattern is first prepared manually, corresponding to the stitch-line of the required component. This is then used to guide the Autotrak router in cutting the guide-track and driving-track of the actual stitching template.

Stitching templates may be either of the proven AMF Reece construction, using phenolic resin sheet material and conventional hinges or, for short production runs, the template may be cut in a single operation from pre-manufactured plastic-hinged Autotrak "blanks".

Technical Specifications

Autotrak router unit:	
Power	1.7 kWh
Cutting speed	8,000 - 23,000 r.p.m.
Waste extraction unit:	
Power	0.75 kWh
Reciprocating saw unit:	
Power	0.35 kWh
Autotrak machining centre:	
Nett weight	180 kg (400 lbs)
Gross weight	320 kg (700 lbs)
Table height	91 cm (36")
Floor plan	100 x 120 cm (39"x 47")

Accuracy of illustration and description of equipment shown herein applies to products as manufactured at time of publication.

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